

Received: August 31, 1978

FLUORO-KETONES. II REACTIONS OF FLUOROCARBON GRIGNARDS AND  
COPPER COMPOUNDS WITH PERFLUOROALKYLACID FLUORIDES

H. GOPAL\* and C. TAMBORSKI\*\*

Air Force Materials Laboratory, Wright-Patterson Air Force Base,  
Ohio 45433 (U.S.A.)

SUMMARY

The reactions between  $C_6F_5MgBr$  (I),  $p-BrC_6F_4MgBr$  (X),  $C_6F_5Cu$  (XXI),  $p-HC_6F_4Cu$  (XXII) and  $p-BrC_6F_4Cu$  (XV) with primary and secondary perfluoroalkylether acid fluorides were studied. The Grignard compounds react very slowly with the secondary acid halides ( $R_fCF(CF_3)C(O)F$ ) whereby competing reactions cause undesirable by-products and reduction of ketone yields. Primary acid halides ( $R_fCF_2C(O)F$ ) react much faster with  $C_6F_5MgBr$  to give the ketone in improved yields. The organo-copper compounds react with either primary or secondary acid halides to give the ketone in excellent yields with no by-product formation from competing secondary reactions. Solvent, type of organometallic reagent and primary versus secondary acid fluoride are variables that influence product yield and product distribution.

---

\* National Research Council Resident Research Associate (1974-1976)

\*\* Presented at the 8th International Symposium on Fluorine Chemistry, Kyoto, Japan, Aug 1976 (Paper 0-27). For Part I see reference (8).

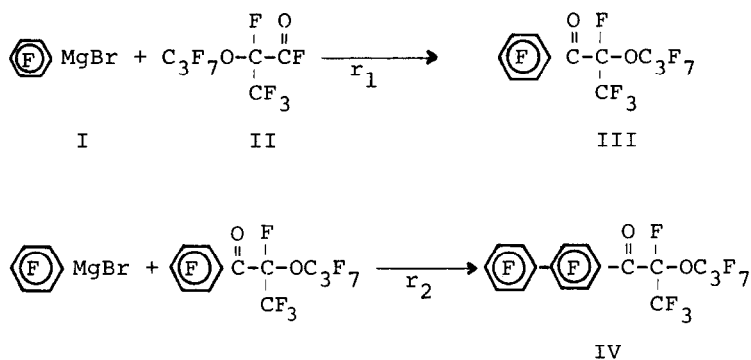
## INTRODUCTION

The reaction of  $C_6F_5MgBr$  (In diethyl ether solvent) with an acid halide,  $CH_3C(O)Cl$  was first reported [1] to yield the product  $C_6F_5C(O)CH_3$  in low yield (28%). This observation was confirmed by us in some of our later studies [2]. We had speculated that in a stoichiometric reaction between  $C_6F_5MgBr$  and  $CH_3C(O)Cl$ , the low yield of product was due to the consumption of the Grignard (protonation) by the product  $C_6F_5C(O)CH_3$  which may exist in an enolic form  $[C_6F_5C(OH)=CH_2]$ . Enolic forms of  $CH_3C(O)R_f$  compounds have been suggested [3] as a possible intermediates. More recently [4] the reaction between  $C_6F_5MgBr$  (in diethyl ether) with the primary acid halide  $C_3F_7C(O)Cl$  to produce  $C_6F_5C(O)C_3F_7$  in higher yields (66%) was reported. The completely fluorinated ketone, not having an enolizable hydrogen, could not protonate the Grignard and thus preserved the stoichiometry of the reaction.

In our current studies we have examined the reactions of  $C_6F_5MgBr$  (I),  $p-BrC_6F_4MgBr$  (X),  $C_6F_5Cu$  (XXI),  $p-BrC_6F_4Cu$  (XV) and  $p-HC_6F_4Cu$  (XXII) with various primary and secondary acid fluorides e.g.,  $C_3F_7O[CF(CF_3)CF_2O]_nCF(CF_3)C(O)F$  [5] and  $C_2F_5O(CF_2CF_2O)_nCF_2C(O)F$  [6] as a means of preparing various fluoro (aryllalkylether) ketones ( $Ar_fC(O)R_fOR_f$  where  $Ar_f$  = polyfluoroaryl or bromoperfluoroaryl,  $R_fOR_f$  = perfluoroalkylether). Solvent (diethyl ether versus tetrahydrofuran, THF), structure of acid halide (primary versus secondary) and organometallic specie (Grignard versus organocopper) all have an effect on rate of reaction and product distribution.

## RESULTS AND DISCUSSION

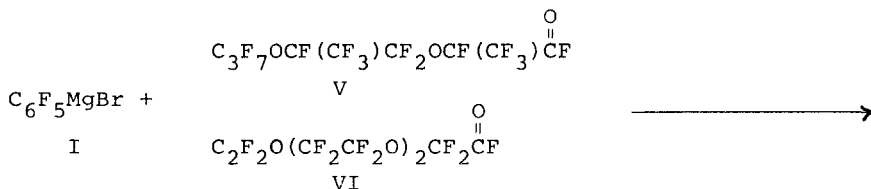
By comparison to the hydrogen analog  $C_6H_5MgBr$ ,  $C_6F_5MgBr$  (I) is a weaker nucleophile in diethyl ether. For example  $C_6H_5MgBr$  on carbonation yields an acid, ketone or alcohol depending on experimental conditions.  $C_6F_5MgBr$  however yields only the acid [7]. We have found that  $C_6F_5MgBr$  reacts very slowly with the secondary acid fluoride  $C_3F_7OCF(CF_3)C(O)F$  (II) as compared to the  $C_6H_5MgBr$  [8]. After 9 days at  $0^\circ$ , only 55% of the Grignard reacted to form two products  $C_6F_5C(O)CF(CF_3)OC_3F_7$  (III) and  $p-C_6F_5C_6F_4C(O)CF(CF_3)OC_3F_7$  (IV) in a ratio of 121:3 (G.C. area ratio). After an additional 7 days at  $\sim 20^\circ$ , 88% of the Grignard reacted to form the same products in a ratio of 80:10. Since the rate of reaction between the Grignard compound and the secondary halide was slow, a competing reaction between the Grignard and the product  $C_6F_5C(O)CF(CF_3)OC_3F_7$  (III) was observed.

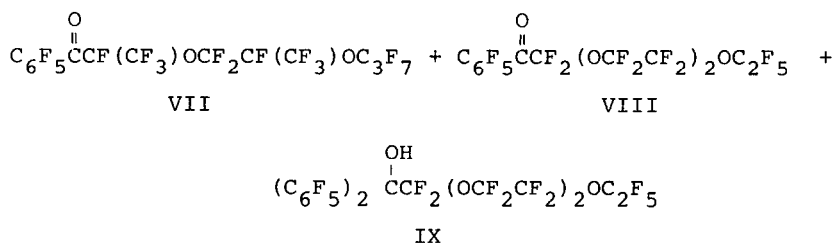


The perfluoroacyl group activates the p-fluorine toward nucleophilic reaction and since  $r_1$  is slow, competition for the Grignard compound results. No other products, e.g., alcohol as a result of the ketone reacting further was observed.

In THF as a reaction medium,  $C_6F_5MgBr$  (I) is a more reactive nucleophile. Within 4 hours, the reaction between the Grignard and  $C_3F_7OCF(CF_3)C(O)F$  (II) produced a multiplicity of products. Two major products III and IV were observed by gas chromatographic analysis (G.C.) in the ratio of 41:55. Some of the remaining minor products were partially characterized by gas chromatography-mass spectral analysis (GS-MS) and the results were consistent with the following structures:  $C_6F_5C_6F_4H$ ,  $(C_6F_5)_2C[CF(CF_3)OC_3F_7]OH$ ,  $(C_6F_5)_2C[CF(CF_3)OC_3F_7]OC_2H_5$  and  $p-C_6F_5C_6F_4C[CF(CF_3)OC_3F_7]H(OH)$ . The higher yield of the biphenyl ketone IV indicates that in tetrahydrofuran  $C_6F_5MgBr$  (I) reacts preferentially with the para fluorine of III than the acid fluoride II.

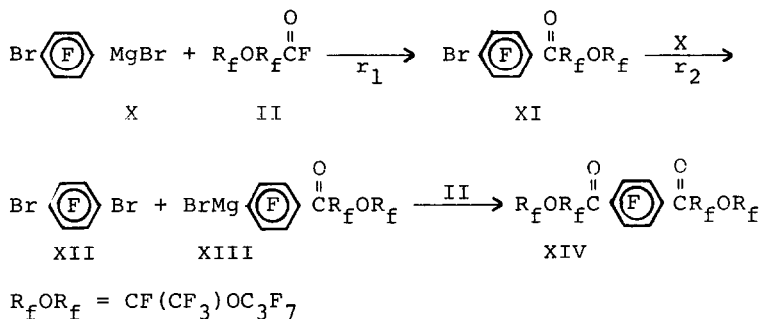
Previously [4] the primary acid chloride  $C_3F_7C(O)Cl$  has been reported to react with  $C_6F_5MgBr$  (I) (diethyl ether) to give the ketone  $C_6F_5C(O)C_3F_7$  in 66% yield (no by-products were mentioned). Since the secondary acid fluorides in our study may offer steric hindrance towards reaction with  $C_6F_5MgBr$  (I), it was of interest to examine the reactivity of the primary perfluoroalkylether acid fluorides. A competing reaction in diethyl ether solvent between  $C_6F_5MgBr$  (I) and an equivalent of the secondary acid fluoride (V) and a primary acid fluoride (VI) was performed.





Three products VII, VIII and IX were found in a G.C. area % 5.4, 71.7 and 8.7. The principal formation of compounds VIII plus IX from the primary acid halide (VI) clearly indicates the faster rate of reaction and that steric hindrance is an important factor in effecting rates of reaction. The formation of the tertiary alcohol IX from the ketone VIII and absence of any tertiary alcohol from VII, likewise indicates a greater steric hindrance offered by the secondary acyl fluoride (V).

In diethyl ether solution  $p\text{-BrC}_6\text{F}_6\text{MgBr}$  (X) also reacts slowly with the secondary acid halides. After 12 days at  $20^\circ$ , G.C. analysis of the reaction mixture from  $p\text{-BrC}_6\text{F}_4\text{MgBr}$  (X) and  $\text{C}_3\text{F}_7\text{OCF}(\text{CF}_3)\text{C}(\text{O})\text{F}$  (II) indicated the following compounds (in G.C. area ratio)  $p\text{-BrC}_6\text{F}_4\text{H}$  (from hydrolysis of  $p\text{-BrC}_6\text{F}_4\text{MgBr}$ ) -36%,  $p\text{-BrC}_6\text{F}_4\text{C}(\text{O})\text{CF}(\text{CF}_3)\text{OC}_3\text{F}_7$  (XI) -48%,  $p\text{-BrC}_6\text{F}_4\text{Br}$  (XII) -8% and  $p\text{-C}_3\text{F}_7\text{OCF}(\text{CF}_3)\text{C}(\text{O})\text{C}_6\text{F}_4\text{C}(\text{O})\text{CF}(\text{CF}_3)\text{OC}_3\text{F}_7$  (XIV) -7%. These results can be rationalized by considering the following:

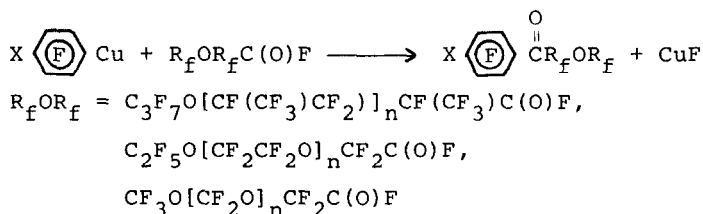
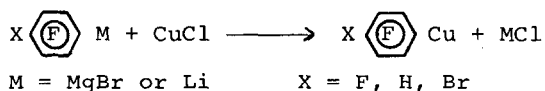


Since  $r_1$  appears very slow and  $r_2$  is fast, the intermediate Grignard XIII must react with II more rapidly than X in order to form the diketone XIV. When the same reaction is repeated in tetrahydrofuran, the nucleophilic character of X is increased and the rates of reactions are similarly increased. After only 2 hours at  $0^\circ$ , the reaction was complete. The two principal products XII and XIV were found in a 1:1 ratio (G.C. area ratio). In addition however 5 unidentified minor components were also indicated.

Since the reactions between  $C_6F_5MgBr$  (I) and  $p-BrC_6F_4MgBr$  (X) with secondary acid fluorides, does not appear as a convenient synthesis procedures, due to competing reactions, other perfluorophenyl organometallic compounds were investigated.  $C_6F_5Cu$ [9]  $p-HC_6F_4Cu$ [10] and  $p-BrC_6F_4Cu$  (XV) [10] in some respects undergo different reactions than their Grignard analogs. The possibility of an intermediate transient  $C_6F_5Cu$  (XXI) was suggested [11] in the reaction between  $C_6F_5MgBr$  (I) (diethyl ether) and  $ClC(O)[CF_2]_4C(O)Cl$  catalyzed by  $CuCl$ , to yield the diketone  $C_6F_5C(O)[CF_2]_4C(O)C_6F_5$  in 75-80% yields.

Pentafluoro or substituted perfluorophenylcopper compounds can be conveniently prepared through the reaction of the Grignard or lithium compounds with  $CuX$ . We have found that the reaction between these organocopper compounds and either primary or secondary acid fluorides give only one ketone product in improved isolated yields of 75-92% (See Table I). The reaction is not contaminated (as determined by G.C. analysis and product isolation) with undesirable by-products from competing reactions. Although detailed studies on specific rates have not

been determined, the reaction qualitatively appears to be more rapid than the Grignard compounds regardless of whether primary or secondary acid halides are used. In one example (Compound III, Table I), CuCl in only 10% of stoichiometric quantity was used. The yield of ketone product was 92% and no by-product formation was noted. These results corroborate the previous suggestion [11] of an intermediate transient organocopper intermediate. Use of smaller quantities of CuX than stoichiometry also facilitates isolation of the ketone product from the otherwise large quantities of copper salts.



## EXPERIMENTAL

### General Comments

Reactions involving organometallic reagents were carried out under dry nitrogen with usual precautions for rigorous exclusion of moisture and air. Tetrahydrofuran was dried by refluxing over metallic sodium followed by distillation from calcium hydride prior to use. Anhydrous diethyl ether (Mallinckrodt) was used without further purification. All new compounds were characterized by NMR ( $^{19}\text{F}$  and  $^1\text{H}$ ), IR, mass spectral and combustion analysis (except VII, IX). GC analysis were per-

formed on an F&M Model 700 instrument using 6 ft. and 12 ft., 10% SE-30 on Chromosorb W and a 10% Apiezon L on Chromosorb W columns. Yields of products were determined by GC analysis. Isolated yields were always lower and depended on the complexity of the reaction mixture. Mass spectral analysis were performed using an electron impact or chemical ionization spectrometer.

Reaction Between  $C_6F_5MgBr$  (I) and  $C_3F_7OCF(CF_3)C(O)F$  (II) in Diethyl Ether

$C_2H_5MgBr$  (50ml of 1.71M, 90 mmol) was added to 250ml diethyl ether solution of  $C_6F_5Br$  (22.2g; 90 mmol) at 0°. After ~30 min,  $C_3F_7OCF(CF_3)C(O)F$  (II) (30.0g; 90 mmol) was added. The course of the reaction was followed by G.C. analysis (10% SE 30, 0.25"x 6' with n-C<sub>8</sub>H<sub>18</sub> as internal standard) of aliquot samples removed periodically and hydrolyzed with 6NHCl. After 9 days at 0°, 45%  $C_6F_5H$  (from hydrolysis of  $C_6F_5MgBr$ ) remained in addition to the products  $C_6F_5C(O)CF(CF_3)OC_3F_7$  (III) and p- $C_6F_5C_6F_4C(O)CF(CF_3)OC_3F_7$  (IV) in a ratio of 121:3 (G.C. area ratio). After an additional 7 days at ~20°, 12%  $C_6F_5H$  remained and the ratio of III to IV was 80:10. No additional compounds e.g., tertiary alcohol from the reaction between  $C_6F_5MgBr$  and III were noted.

Reaction Between  $C_6F_5MgBr$  (I) and  $C_3F_7OCF(CF_3)C(O)F$  (II) in THF

$C_2H_5MgBr$  (84.2 ml of 1.71 M diethyl ether solution; 144 mmol) was added to 250 ml of THF solution of  $C_6F_5Br$  (35.3g; 144 mmol) at 0°. After ~30 min,  $C_3F_7OCF(CF_3)C(O)F$  (II) (48.0g; 144 mmol) was added. The reaction was followed by G.C. analysis (a 0.25" x 12' Apiezon L on Chromosorb W column and a 0.25" x 12' SE 30 on Chromosorb W column with n-C<sub>12</sub>H<sub>26</sub> as an internal standard). After 4h the reaction was completed and hydrolyzed by the addition of methanol followed by a 25% solution of NH<sub>4</sub>Cl. The upper

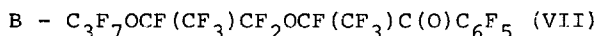
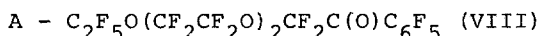


organic layer was separated and the lower aqueous layer was further extracted with diethyl ether. The combined organic layers were washed with H<sub>2</sub>O repeatedly and dried (MgSO<sub>4</sub>). The solvent was removed by distillation and the remaining crude product mixture was analyzed by G.C. Two major products C<sub>6</sub>F<sub>5</sub>C(O)CF(CF<sub>3</sub>)OC<sub>3</sub>F<sub>7</sub> (III) and p-C<sub>6</sub>F<sub>5</sub>C<sub>6</sub>F<sub>4</sub>C(O)CF(CF<sub>3</sub>)OC<sub>3</sub>F<sub>7</sub> (IV) were found in a ratio of 41:55 (G.C. area ratio). In addition minor components were also formed which were identified and assigned tentative structures based on their mass spectral (GC-MS analysis) fragmentation pattern as C<sub>6</sub>F<sub>5</sub>C<sub>6</sub>F<sub>4</sub>H, (C<sub>6</sub>F<sub>5</sub>)<sub>2</sub>C[CF(CF<sub>3</sub>)OC<sub>3</sub>F<sub>7</sub>]OH, (C<sub>6</sub>F<sub>5</sub>)<sub>2</sub>C[CF(CF<sub>3</sub>)OC<sub>3</sub>F<sub>7</sub>]OC<sub>2</sub>H<sub>5</sub> and p-C<sub>6</sub>F<sub>5</sub>C<sub>6</sub>F<sub>4</sub>C[CF(CF<sub>3</sub>)OC<sub>3</sub>F<sub>7</sub>]H(OH). From the crude product mixture III, b.p. 94°/36mm and IV b.p. 145-146°/10mm were isolated by fractional distillation.

Competition Reaction Between C<sub>6</sub>F<sub>5</sub>MgBr (I), C<sub>3</sub>F<sub>7</sub>OCF(CF<sub>3</sub>)CF<sub>2</sub>OCF(CF<sub>3</sub>)C(O)F and C<sub>2</sub>F<sub>5</sub>O(CF<sub>2</sub>CF<sub>2</sub>O)<sub>2</sub>CF<sub>2</sub>C(O)F (VI)

To a diethyl ether solution (100 ml) of C<sub>6</sub>F<sub>5</sub>MgBr (I) (15 mmol) at 0° was added a mixture of C<sub>3</sub>F<sub>7</sub>OCF(CF<sub>3</sub>)CF<sub>2</sub>OCF(CF<sub>3</sub>)C(O)F (V) (7.47g; 15 mmol) and C<sub>2</sub>F<sub>5</sub>O(CF<sub>2</sub>CF<sub>2</sub>O)<sub>2</sub>CF<sub>2</sub>C(O)F (VI) (6.96g; 15 mmol) dissolved in diethyl ether (20 ml). After 3.5h, a sample analyzed by G.C. indicated ~75% of the C<sub>6</sub>F<sub>5</sub>MgBr remained unreacted and two new product peaks A and B. The reaction mixture was allowed to warm to room temperature and stirred an additional 48h. The reaction mixture was quenched with CH<sub>3</sub>OH and subsequently with 3N·HCl and analyzed by G.C. The G.C. area % of the following products was indicated; C<sub>6</sub>F<sub>5</sub>H (from hydrolysis of C<sub>6</sub>F<sub>5</sub>MgBr) -

14.2%, products A-71.7%; B-5.4% and C-8.7%. G.C. - M.S. analysis of the reaction mixture indicated the following:



C -  $(C_6F_5)_2C(OH)CF_2(OCF_2CF_2)_2OC_2F_5$  (IX). By fractional distillation compound A was isolated, b.p. 95-96°/12mm (see Table I)

Reaction Between p-BrC<sub>6</sub>F<sub>4</sub>MgBr (X) and C<sub>3</sub>F<sub>7</sub>OCF(CF<sub>3</sub>)C(O)F (II) in

Diethyl Ether

To a diethyl ether (131 ml) solution of p-BrC<sub>6</sub>F<sub>4</sub>Br (X) (20.1g; 65.3 mmol) was added C<sub>2</sub>H<sub>5</sub>MgBr (21.8 ml of 3.0 M diethyl ether; 65.4 mmol) at 0°. After ~30 min C<sub>3</sub>F<sub>7</sub>OCF(CF<sub>3</sub>)C(O)F (II) (21.8g; 65.6 mmol) in diethyl ether (100 ml) was added. The temperature was allowed to rise to ~20° and the reaction was followed by G.C. analysis (0.25" x 6' SE 30 on Chromosorb W column using nC<sub>8</sub>H<sub>18</sub> as an internal standard). Analysis of the reaction mixture after 12 days showed the following products in G.C. area %:

p-BrC<sub>6</sub>F<sub>4</sub>H (from hydrolysis of p-BrC<sub>6</sub>F<sub>4</sub>MgBr) 36%.

p-BrC<sub>6</sub>F<sub>4</sub>C(O)CF(CF<sub>3</sub>)OC<sub>3</sub>F<sub>7</sub> (XI) 47.5%, p-BrC<sub>6</sub>F<sub>4</sub>Br (XII) 8% and

p-C<sub>3</sub>F<sub>7</sub>OCF(CF<sub>3</sub>)C(O)C<sub>6</sub>F<sub>4</sub>C(O)CF(CF<sub>3</sub>)OC<sub>3</sub>F<sub>7</sub> (XIV) 7%.

Reaction Between p-BrC<sub>6</sub>F<sub>4</sub>MgBr (X) and C<sub>3</sub>F<sub>7</sub>OCF(CF<sub>3</sub>)C(O)F (II) in

THF

To a THF (80 ml) solution of p-BrC<sub>6</sub>F<sub>4</sub>Br (6.37g; 20.7 mmol) was added C<sub>2</sub>H<sub>5</sub>MgBr (16.2 ml of 1.28M diethyl ether; 20.7 mmol) at 0°. After ~30 min C<sub>3</sub>F<sub>7</sub>OCF(CF<sub>3</sub>)C(O)F (II) (7.0g; 21.0 mmol) was added and the reaction was followed by G.C. analysis (0.25" x 6'

SE 30 on Chromosorb W column using  $n\text{C}_8\text{H}_{18}$  as an internal standard). After 2h the reaction was completed and hydrolyzed by the addition of methanol followed by a 25% solution of  $\text{NH}_4\text{Cl}$ . The upper organic layer was separated and the lower aqueous layer extracted with diethyl ether. The combined organic layers were washed with  $\text{H}_2\text{O}$  repeatedly and dried ( $\text{MgSO}_4$ ). After removing the solvent the remaining crude reaction mixture was analyzed by G.C. indicating two major components  $p\text{-BrC}_6\text{F}_4\text{Br}$  (XII) and  $p\text{-C}_3\text{F}_7\text{OCF}(\text{CF}_3)\text{C}(\text{O})\text{C}_6\text{F}_4\text{C}(\text{O})\text{CF}(\text{CF}_3)\text{OC}_3\text{F}_7$  (XIV) in a 1:1 ratio (G.C. area ratio). In addition 5 minor unidentified components were indicated. On cooling the reaction mixture most of the  $p\text{-BrC}_6\text{F}_4\text{Br}$  (XII) crystallized and was separated by filtration. Because of the remaining complex mixture, the diketone (XIV) was isolated by preparative G.C.

Reaction Between  $p\text{-BrC}_6\text{F}_4\text{Cu}$  (XV) and  $\text{C}_3\text{F}_7\text{OCF}(\text{CF}_3)\text{C}(\text{O})\text{F}$  (II)

To a THF (800 ml) solution of  $p\text{-BrC}_6\text{F}_4\text{Br}$  (63.3g; 205 mmol) was slowly added  $\text{C}_2\text{H}_5\text{MgBr}$  (117 ml of 1.75 M diethyl ether; 205 mmol) at  $0^\circ$ . After 1h,  $\text{CuCl}$  (25.2g; 254 mmol) was added and the reaction allowed to stir for 1h. To this mixture,  $\text{C}_3\text{F}_7\text{OCF}(\text{CF}_3)\text{C}(\text{O})\text{F}$  (II) (68.0g; 205 mmol) in diethyl ether (100 ml) was added and the mixture was allowed to warm to  $\sim 20^\circ$ . After 18h, the reaction was hydrolyzed with 3N  $\text{HCl}$ . The organic layer was phase separated and the aqueous layer was extracted with diethyl ether. The combined organic and diethyl ether extracts were further washed repeatedly with 3N  $\text{HCl}$  and  $\text{H}_2\text{O}$  to remove the copper salts. The dried ( $\text{MgSO}_4$ ) diethyl ether solution was distilled leaving a crude product (98g; 88.5% yield,  $\sim 96\%$  pure).

TABLE I (a)

Product	B.P./mm	I.R. (C=O) cm <sup>-1</sup>	M.S.	Combustion Data	Calc'd Found
				C	
$\text{C}_6\text{F}_5\overset{\text{O}}{\parallel}\text{CCF}(\text{CF}_3)\text{OC}_3\text{F}_7$ (III) (e) (f)	94°/36	1744	480 (M) <sup>+</sup>	30.02 29.79	
$\text{p-C}_6\text{F}_5\overset{\text{O}}{\parallel}\text{C}_6\text{F}_4\text{CCF}(\text{CF}_3)\text{OC}_3\text{F}_7$ (IV) (f)	145-146°/ 10	1755	628 (M) <sup>+</sup>	34.42 34.65	
$\text{p-C}_3\text{F}_7\text{O}(\text{CF}_3)\overset{\text{O}}{\parallel}\text{CFC}_6\text{F}_4\text{CCF}(\text{CF}_3)-\text{OC}_3\text{F}_7$ (XIV) (f)	(b)	1748	774 (M) <sup>+</sup>	27.26 27.36	
$\text{C}_6\text{F}_5\overset{\text{O}}{\parallel}\text{CCF}(\text{CF}_3)\text{OCF}_2\text{CF}(\text{CF}_3)\text{OC}_3\text{F}_7$ (VII) (e) (f)	(b)	1744	646 (M) <sup>+</sup>	--	
$\text{C}_6\text{F}_5\overset{\text{O}}{\parallel}\text{CCF}_2(\text{OCF}_2\text{CF}_2)_2\text{OC}_2\text{F}_5$ (VIII) (e) (f)	95-96°/12	1750	612 (M) <sup>+</sup>	27.45 27.63	
$(\text{C}_6\text{F}_5)_2\overset{\text{OH}}{\parallel}\text{CCF}_2(\text{OCF}_2\text{CF}_2)_2\text{OC}_2\text{F}_5$ (IX) (f)	(b)	(c)	763 (M-OH) <sup>+</sup> (d)	--	
$\text{p-BrC}_6\text{F}_4\overset{\text{O}}{\parallel}\text{CCF}(\text{CF}_3)\text{OC}_3\text{F}_7$ (XI) (e)	89/8.5	1750	540-542 (M) <sup>+</sup>	26.64 26.57	14.77 14.61

$\text{p-BrC}_6\text{F}_4\overset{\text{O}}{\parallel}\text{CCF}(\text{CF}_3)\text{OCF}_2\text{CF}(\text{CF}_3)-\text{OC}_3\text{F}_7$ (XVI) (e)	83-85°/0.3	1750	706-708 (M) <sup>+</sup>	$\frac{25.49}{25.20}$	$\frac{11.25}{11.45}$
$\text{p-BrC}_6\text{F}_4\overset{\text{O}}{\parallel}\text{CCF}(\text{CF}_3)\overset{\text{O}}{\parallel}\text{OCF}_2\text{CF}(\text{CF}_3)\frac{1}{4}-\text{OC}_3\text{F}_7$ (XVII) (e)	124-126°/ 0.02	1750	1204-1206 (M) <sup>+</sup>	$\frac{23.92}{23.91}$	$\frac{6.63}{6.62}$
$\text{p-HC}_6\text{F}_4\overset{\text{O}}{\parallel}\text{CCF}(\text{CF}_3)\text{OCF}_2\text{CF}(\text{CF}_3)-\text{OC}_3\text{F}_7$ (XVIII) (e)	97°/10	1744	628 (M) <sup>+</sup>	$\frac{28.68}{28.45}$	--
$\text{p-BrC}_6\text{F}_4\overset{\text{O}}{\parallel}\text{CCF}_2(\text{OCF}_2)_3\text{OCF}_3$ (XIX) (e)	96°/7	1750	558-590 (M) <sup>+</sup>	$\frac{24.27}{24.40}$	$\frac{13.57}{13.57}$
$\text{p-BrC}_6\text{F}_4\overset{\text{C}}{\parallel}\text{CCF}_2(\text{OCF}_2\text{CF}_2)_2\text{OC}_2\text{F}_5$ (XX) (e)	95°/7	1750	672-674 (M) <sup>+</sup>	$\frac{24.98}{24.95}$	$\frac{11.87}{11.86}$

(a) All new compounds.

(b) Isolated by gas chromatography.

(c) I.R. (film), OH(umbonded) - 3620  $\text{cm}^{-1}$   $\text{C}_6\text{F}_5$  (ring stretch) - 1500; 1530 and 1650  $\text{cm}^{-1}$ .

(d) Chemical ionization mass spectral analysis - m/e 763 (M-OH)<sup>+</sup>, 613 (M-C<sub>6</sub>F<sub>5</sub>)<sup>+</sup>, 195 (C<sub>6</sub>F<sub>5</sub>C=O)<sup>+</sup>, 119 (C<sub>2</sub>F<sub>5</sub>)<sup>+</sup>.

(e) Prepared from the arylcopper and perfluoroalkylether acid fluorides.

(f) Prepared from the arylGrignard and perfluoroalkylether acid fluoride.

The crude product was distilled to give the pure ketone XI b.p. 89°/8.5mm (82g; 74% yield, >99% pure).

In the reactions where the aryl copper was prepared from stoichiometric quantities of CuCl, large quantities of cuprous salts were precipitated when the reaction was hydrolyzed. These salts and the relative insolubility of these highly fluorinated compounds made quantitative separation of ketone products difficult. Much better isolation procedures were experienced when less than stoichiometric (10%) amounts of CuCl were used in the synthesis of the aryl copper intermediate. Isolated yields as high as 92% were realized by this procedure. The above general procedures were used in the synthesis of the other ketones (III, VII, VIII, XI, XVI, XVII, XVIII, XIX and XX) (see Table I).

The authors would like to thank Dr. Loomis Chen for inclusion of his work on the competition reaction.

#### REFERENCES

- 1 A.K. Barbour, M.W. Buxton, P.L. Coe, R. Stephens and J.C. Tatlow, *J. Chem. Soc.*, (1961) 808.
- 2 Unpublished studies, G.J. Moore and C. Tamborski.
- 3 (a) O.V. Zakharova, V.M. Vlasov and G.G. Yakobson, *Izv. Akad. Nauk, Ser. Khim.* (1974) 1670. (b) S.F. Campbell, J.M. Leach, R. Stephens and J.C. Tatlow, *J. Fluorine Chem.*, 1 (1971/2) 85. (c) S.F. Campbell, J.M. Leach, R. Stephens, J.C. Tatlow and K.N. Wood, *J. Fluorine Chem.*, 1 (1971/2) 103.
- 4 P.L. Coe and A. Whittingham, *J. Chem. Soc.*, (1974) 917.
- 5 A.S. Milian, Jr., U.S. Patent 3,214,478<sup>1</sup> (1965).

- 6 J.L. Warnell, U.S. Patent 3,125,599 (1964).
- 7 R.J. Harper and C. Tamborski, Chem. and Ind., (1962) 1824.
- 8 H. Gopal, E.J. Soloski and C. Tamborski, J. Fluorine Chem., 12 (1978) 111.
- 9 A. Cairncross and W.A. Sheppard, J. Am. Chem. Soc., 90 (1968) 2186.
- 10 E.J. Soloski, W.E. Ward and C. Tamborski, J. Fluorine Chem., 2 (1972/73) 361.
- 11 M.W. Buxton, R.H. Mobbs and D.E.M. Wotton, J. Fluorine Chem., 2 (1972/73) 231.